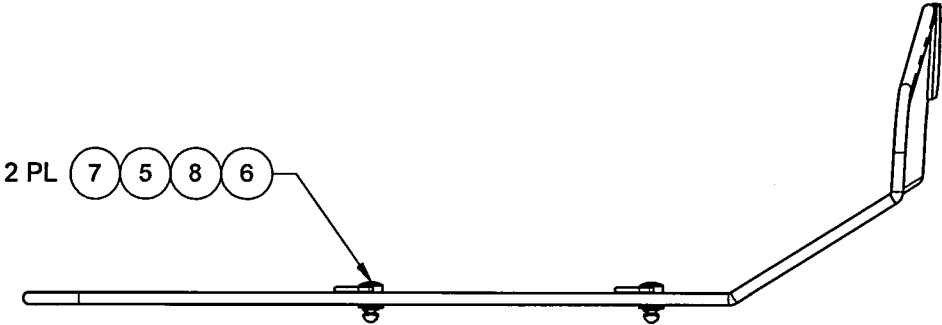
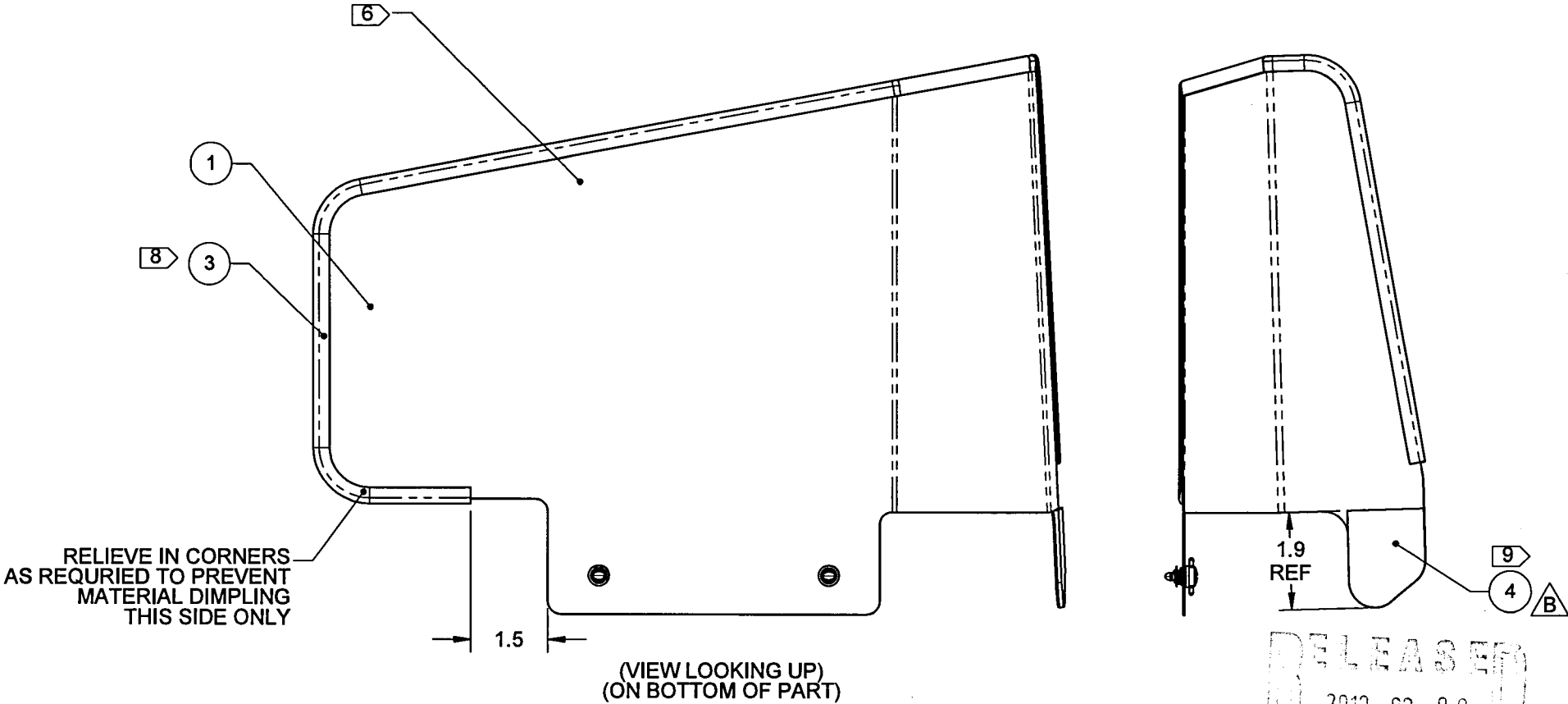
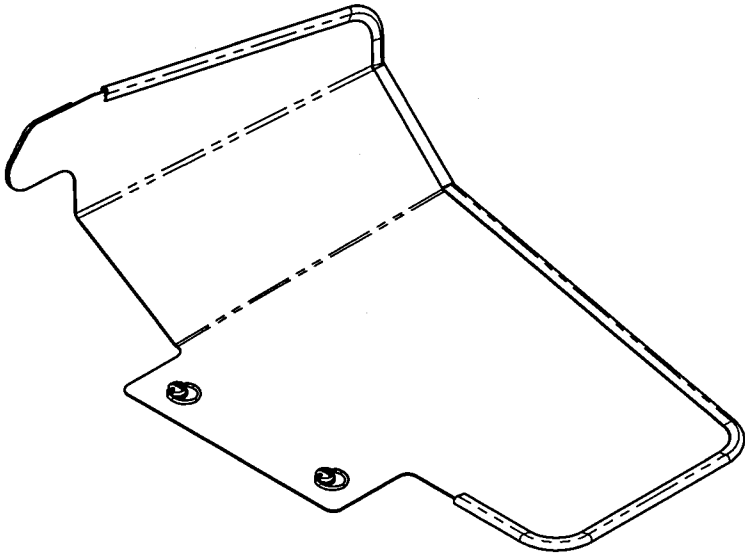


ITEM	QTY -041	QTY -042	P/N	DESCRIPTION	SUPPLIER
	X		D4642-041	GLARESHIELD ASSY	
		X	D4642-042	GLARESHIELD ASSY	
1	1		D4642-1	GLARESHIELD	
2		1	D4642-2	GLARESHIELD	
3	1		D4642-5	CHAFE GUARD	
4	1	1	D4642-7	HOOK STRIP	
5	2	2	43-13-1-24	EJECTOR SPRING	SOUTHCO
6	2	2	82-15-160-16	1/4 TURN STUD	SOUTHCO
7	2	2	82-32-201-20	RETAINER	SOUTHCO
8	2	2	82-46-101-41	WEAR WASHER	SOUTHCO



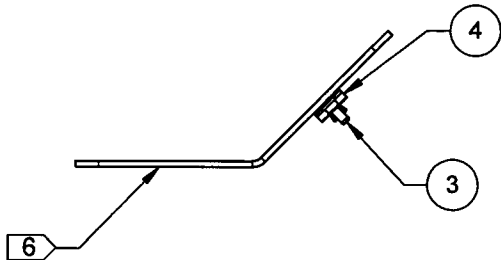
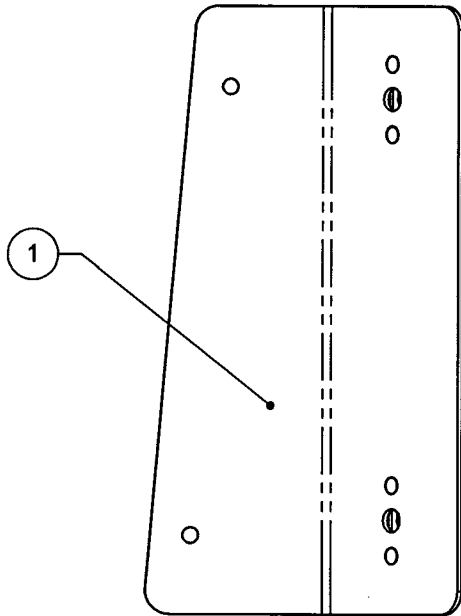
D4642-041 GLARESHIELD ASSY (SHOWN)
D4642-042 GLARESHIELD ASSY (OPPOSITE)



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4642-04X" AND B/N "BXXXXX" PER DART QSI 044 6.1 (FINE POINT MARKER)
 - 7) WEIGHT: 0.51 lbs
 - 8) BOND ITEM 3 IN PLACE USING 3M, 1357 CONTACT CEMENT
 - 9) MAKE D4642-7 FROM D4730-015-020 HOOK ONLY TRIM TO FIT TAB ON -1/-2 ON INSTALLATION

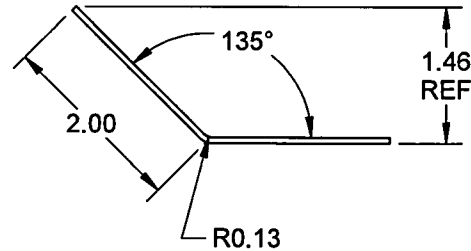
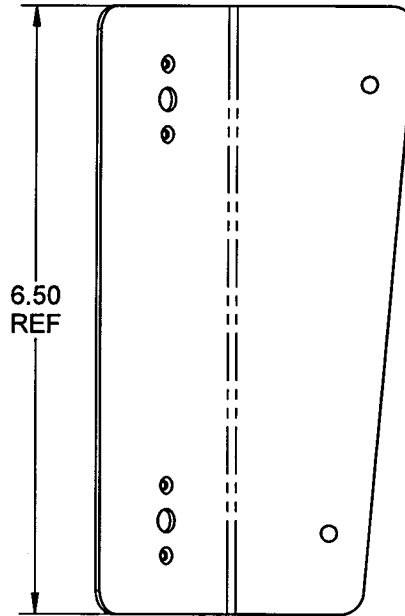
B	GENERAL REDESIGN OF -1 & -2. ADDED -7. LENGTH OF -5 WAS 39.5.	AJS	13.01.21
A	NEW ISSUE	AJS	12.03.23
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	JP	DRAWING NO.	REV. B
MFG. APPR.	DS	D4642	SHEET 1 OF 5
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	GLARESHIELD	NTS
DATE	13.01.21	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

ITEM	QTY -043	QTY -044	P/N	DESCRIPTION	SUPPLIER
	X		D4642-043	GLARESHIELD RETAINER ASSY	
		X	D4642-044	GLARESHIELD RETAINER ASSY	
1	1		D4642-3	GLARESHIELD RETAINER	
2		1	D4642-4	GLARESHIELD RETAINER	
3	4	4	MS20426AD3-6	RIVET, CSK	
4	2	2	82-35-302-15	1/4 TURN RECEPTACLE	SOUTHCO



D4642-043 GLARESHIELD RETAINER ASSY (SHOWN)
D4642-044 GLARESHIELD RETAINER ASSY (OPPOSITE)

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4642-04X" AND B/N "BXXXXX"
PER DART QSI 044 6.1 (FINE POINT MARKER)
7) WEIGHT: 0.15 lbs

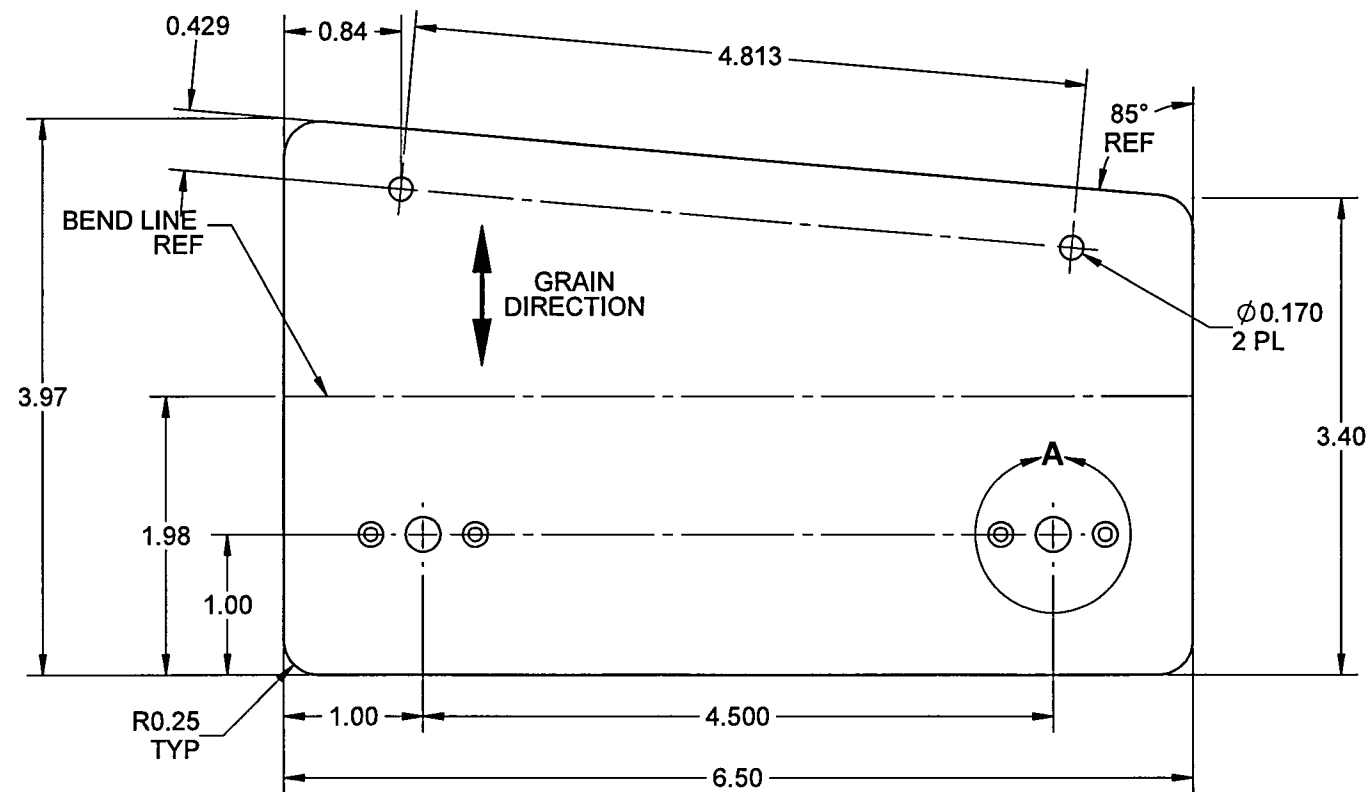


D4642-3 GLARESHIELD RETAINER (SHOWN)
D4642-4 GLARESHIELD RETAINER (OPPOSITE)

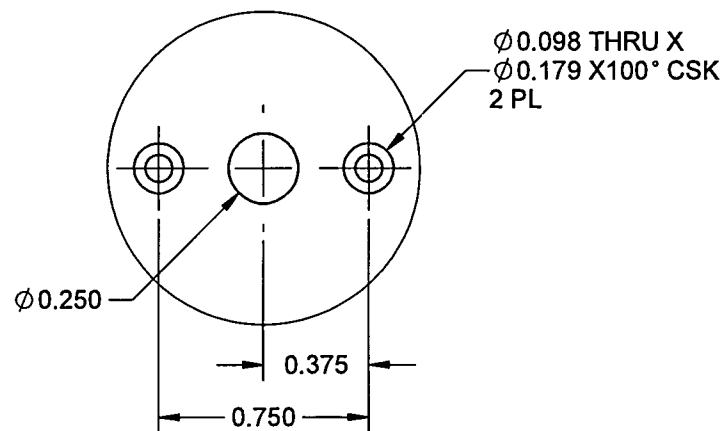
NOTES:
1) MATERIAL: MAKE FROM D4642-3F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS GREY (ANSI 61 GREY) (4.3.5.15) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: NONE
7) WEIGHT: 0.14 lbs

RELEASED
2013-02-08
WAP

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. B
MFG. APPR.	DS	D4642	SHEET 2 OF 5
APPROVED	WAP	TITLE	SCALE
DE APPR.		GLARESHIELD	NTS
DATE	13.01.21	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

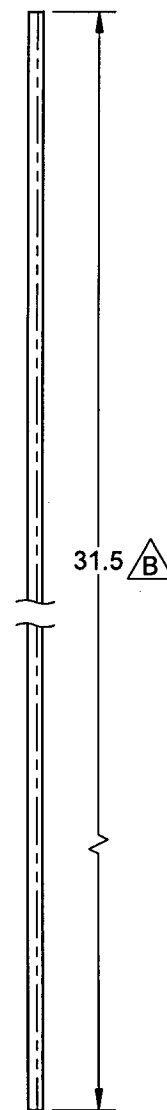


D4642-3F GLARESHIELD RETAINER
(FLAT PATTERN)



DETAIL A
SCALE 2X
2 PL

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.063
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.14 lbs



D4642-5 CHAFE GUARD

- NOTES:**
- 1) MATERIAL: MAKE FROM D3555-1-032.00
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.05 lbs

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4642	SHEET 4 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	GLARESHIELD	NTS
DATE	13.01.21	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

